

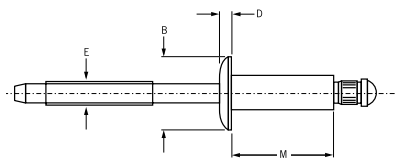
Q Rivet SSPQ / SSLQ / SSCQ



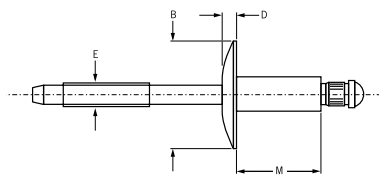
For installation information please refer to the tooling overview and manuals on our website www.avdel-global.com.
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site Web.
 Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.
 Per informazioni sull'installazione preghiamo consultare i manuali e la panoramica degli attrezzi sul nostro sito web.
 Para ver información sobre máquinas de colocación, consulte nuestra página web, apartados visión general de máquinas y manuales.

English	Français	Deutsch	Italiano	Español
Body: Steel* Zinc plated	Corps: Acier* Revêtement zingué	Hülse: Stahl* verzinkt	Corpo: Acciaio* Zincati	Cuerpo: Acero* Zincado
Stem: Steel** Zinc plated	Tige: Acier** Revêtement zingué	Dorn: Stahl** verzinkt	Gambo: Acciaio** Zincati	Vástago: Acero** Zincado

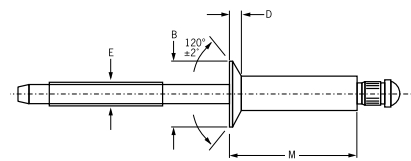
*: BS 3111 Type 0 SAE 1006 DIN 1654 QSt 32-3
 **: BS3111 Type 1 SAE 1038 DIN 1654 Cq35



Q Rivet SSPQ
 Protruding head / Tête bombée /
 Flachrundkopf / Testa tonda /
 Cabeza alomada



Q Rivet SSLQ
 Large flange / Tête large /
 Flachrundkopf, extragroß /
 Testa larga / Cabeza ancha



Q Rivet SSCQ
 Countersunk / Tête fraisée
 Senkkopf / Testa svasata
 Cabeza avellanada

ø nom.						M max.	ø E ref.	SSPQ Protruding head			SSLQ Large flange			SSCQ Countersunk					
	min.	mid. ¹⁾	max.	min.	max.			ø B	D max.	Part No. /ref SSPQ-	ø B	D max.	Part No. /ref SSLQ-	ø B ±0.2	D ref.	Part No. /ref SSCQ-			
3.2 mm (1/8")			1.57	3.3	3.4	5.38	1.9	6.3 ±0.4	1.1	-04-01	9.5 ±0.4	1.7	-04-04	5.74	0.8	-04-02			
	1.60	2.36	3.18			6.99				-04-03						-04-05	-04-06	-04-07	-04-08
	2.39	3.56	4.75			8.56				-04-04						-04-05	-04-06	-04-07	-04-08
	3.20	4.75	6.35			10.16				-04-04						-04-05	-04-06	-04-07	-04-08
	4.78	6.35	7.92			11.73				-04-04						-04-05	-04-06	-04-07	-04-08
	6.38	7.92	9.53			13.59				-04-04						-04-05	-04-06	-04-07	-04-08
	7.95	9.53	11.10			15.29				-04-04						-04-05	-04-06	-04-07	-04-08
	9.55	11.10	12.70			17.02				-04-04						-04-05	-04-06	-04-07	-04-08
4.0 mm (5/32")				4.1	4.2	7.62	2.4	7.9 ±0.5	1.3	-05-02	11.9 ±0.5	1.9	-05-04	7.14	1.0	-05-02			
	1.57	2.36	3.18			9.19				-05-03						-05-04	-05-05	-05-06	-05-08
	2.39	3.56	4.75			10.80				-05-03						-05-04	-05-05	-05-06	-05-08
	3.20	4.75	6.35			12.37				-05-03						-05-04	-05-05	-05-06	-05-08
	4.78	6.35	7.92			13.97				-05-03						-05-04	-05-05	-05-06	-05-08
	6.38	7.92	9.53			15.57				-05-03						-05-04	-05-05	-05-06	-05-08
4.8 mm (3/16")				4.9	5.0	8.26	2.9	9.5 ±0.5	1.5	-06-02	15.9 ±0.7	2.4	-06-06	8.74	1.3	-06-02			
	1.57	2.36	3.18			11.43				-06-03						-06-04	-06-05	-06-06	-06-08
	3.20	4.75	6.35			13.00				-06-03						-06-04	-06-05	-06-06	-06-08
	4.78	6.35	7.92			14.61				-06-03						-06-04	-06-05	-06-06	-06-08
	6.38	7.92	9.53			16.22				-06-03						-06-04	-06-05	-06-06	-06-08
	7.95	9.53	11.10			17.83				-06-03						-06-04	-06-05	-06-06	-06-08
	9.55	11.10	12.70			19.44				-06-03						-06-04	-06-05	-06-06	-06-08
	12.73	14.27	15.88			21.05				-06-03						-06-04	-06-05	-06-06	-06-08
15.90	17.45	19.05	22.66	-06-03	-06-04	-06-05	-06-06	-06-08											
19.08	20.62	22.23	24.27	-06-03	-06-04	-06-05	-06-06	-06-08											

all dimensions in mm / en millimètre / alle Maße in mm / in millimetri / en milímetros

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at 1.57 mm) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à 1.57) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei 1.57 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a 1.57) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a 1.57)



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Q Rivet SSPQ / SSLQ / SSCQ

Ø nom.						M max.	Ø E ref.	SSPQ Protruding head			SSLQ Large flange			SSCQ Countersunk								
	min.	mid. ¹⁾	max.	min.	max.			Ø B	D max.	Part No. /ref SSPQ-	Ø B	D max.	Part No. /ref SSLQ-	Ø B ±0.2	D ref.	Part No. /ref SSCQ-						
6.4mm (1/4")	1.57	2.36	3.18	6.5	6.6	9.53	3.8	12.7 ±0.7	2.0	19.1 ±0.7	2.8	11.9	1.8	-08-02	-08-04	-08-06	-08-08	-08-10	-08-12	-08-14	-08-16	-08-20
	3.20	4.75	6.35			12.70								-08-04								
	6.38	7.92	9.53			15.88								-08-06								
	9.55	11.10	12.70			19.05								-08-08								
	12.73	14.27	15.88			22.86								-08-10								
	15.90	17.45	19.05			26.16								-08-12								
	19.08	20.62	22.23			29.46								-08-14								
	22.25	23.80	25.40			32.77								-08-16								
	25.43	26.97	28.58			36.07								-08-18								
	28.60	30.15	31.75			39.37								-08-20								

all dimensions in mm / en millimètre / alle Maße in mm / in millimetri / en milímetros

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at 1.57 mm) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à 1.57) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei 1.57 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a 1.57) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a 1.57)

Ø nom.		
	kN ²⁾	kN ²⁾
3.2 mm (1/8")	2.2	1.8
4.0 mm (5/32")	3.1	2.4
4.8 mm (3/16")	4.7	3.7
6.4 mm (1/4")	7.8	6.4

2) typical values / valeurs moyennes / typische Werte / Valori tipici / resistencias máximas recomendadas



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