

Q Rivet CCPQ / CCLQ / CCCQ

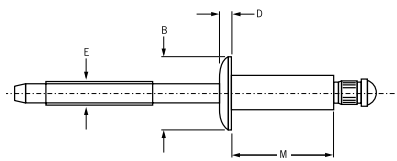


For installation information please refer to the tooling overview and manuals on our website www.avdel-global.com.
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site Web.
 Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.
 Per informazioni sull'installazione preghiamo consultare i manuali e la panoramica degli attrezzi sul nostro sito web.
 Para ver información sobre máquinas de colocación, consulte nuestra página web, apartados visión general de máquinas y manuales.

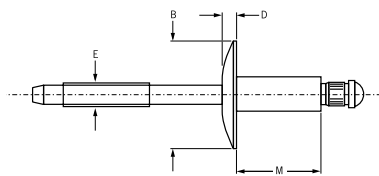
English	Français	Deutsch	Italiano	Español
Body: Stainless steel* Natural	Corps: Inox* Brut	Hülse: Edelstahl* Unbehandelt	Corpo: Acciaio inox* Nessuna finitura	Cuerpo: Acero inoxidable* Natural
Stem: Stainless steel** Natural	Tige: Inox** Brut	Dorn: Edelstahl** Unbehandelt	Gambo: Acciaio inox** Nessuna finitura	Vástago: Acero inoxidable** Natural

*: BS 970 302S31 AISI302

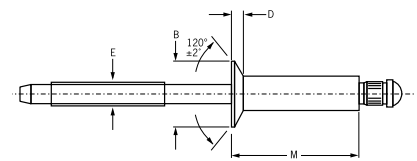
** : A286



Q Rivet CCPQ
 Protruding head / Tête bombée /
 Flachrundkopf / Testa tonda /
 Cabeza alomada



Q Rivet CCLQ
 Large flange / Tête large /
 Flachrundkopf, extragroß /
 Testa larga / Cabeza ancha



Q Rivet CCCQ
 Countersunk / Tête fraisée
 Senkkopf / Testa svasata
 Cabeza avellanada

Ø nom.	Ø			Ø		M max.	Ø E ref.	CCPQ Protruding head			CCLQ Large flange			CCCQ Countersunk				
	min.	mid. ¹⁾	max.	min.	max.			Ø B	D max.	Part No. /ref CCPQ-	Ø B	D max.	Part No. /ref CCLQ-	Ø B ±0.2	D ref.	Part No. /ref CCCQ-		
3.2 mm (1/8")			1.57	3.3	3.4	5.38	1.9	6.3 ±0.4	1.1	-04-01	9.5 ±0.4	1.7	5.74	0.8				
	1.60	2.36	3.18			6.99				-04-02					-04-03	-04-04	-04-05	-04-06
	2.39	3.56	4.75			8.56												
	3.20	4.75	6.35			10.16												
	4.78	6.35	7.92			11.73												
	6.38	7.92	9.53			13.59												
4.0 mm (5/32")	1.57	2.36	3.18	4.1	4.2	7.62	2.4	7.9 ±0.4	1.3	-05-02	11.9 ±0.5	1.9	7.14	1.0				
	2.39	3.56	4.75			9.19				-05-03					-05-04	-05-06		
	3.20	4.75	6.35			10.80												
	6.38	7.92	9.53			13.97												
4.8 mm (3/16")	1.57	2.36	3.18	4.9	5.0	8.26	2.9	9.5 ±0.5	1.5	-06-02	15.9 ±0.7	2.4	8.74	1.3				
	3.20	4.75	6.35			11.43				-06-04					-06-06	-06-08		
	6.38	7.92	9.53			14.61												
	9.55	11.10	12.70			17.78												

all dimensions in mm / en millimètre / alle Maße in mm / in millimetri / en milímetros

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at 1.57 mm) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à 1.57) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei 1.57 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a 1.57) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a 1.57)



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Ø nom.						M max.	Ø E ref.	CCPQ Protruding head			CCLQ Large flange			CCCQ Countersunk						
	min.	mid. ¹⁾	max.	min.	max.			Ø B	D max.	Part No. /ref CCPQ-	Ø B	D max.	Part No. /ref CCLQ-	Ø B ±0.2	D ref.	Part No. /ref CCCQ-				
6.4mm (1/4")	1.57	2.36	3.18	6.5	6.6	9.53	3.8	12.7 ±0.7	2.0				11.9	1.8						
	3.20	4.75	6.35			12.70										-08-02	-08-04	-08-06	-08-08	-08-10
	6.38	7.92	9.53			15.88														
	9.55	11.10	12.70			19.05														
	12.73	14.27	15.88			22.86														

all dimensions in mm / en millimètre / alle Maße in mm / in millimetri / en milímetros

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at 1.57 mm) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à 1.57) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei 1.57 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a 1.57) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a 1.57)

Ø nom.		
	kN ²⁾	kN ²⁾
3.2 mm (1/8")	3.1	2.7
4.0 mm (5/32")	4.7	4.4
4.8 mm (3/16")	7.3	5.8
6.4 mm (1/4")	10.9	10.0

2) typical values / valeurs moyennes / typische Werte / Valori tipici / resistencias máximas recomendadas



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