

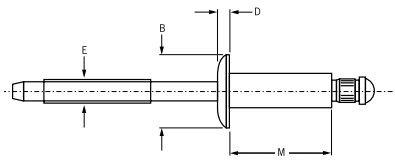
Q Rivet SSPQ / SSLQ / SSCQ



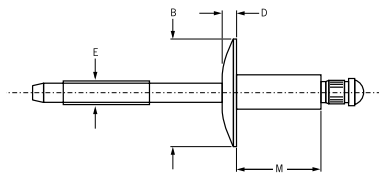
English	Français	Deutsch	Italiano	Español
Body: Steel* Zinc plated	Corps: Acier* Revêtement zingué	Hülse: Stahl* verzinkt	Corpo: Acciaio* Zincati	Cuerpo: Acero* Zincado
Stem: Steel** Zinc plated	Tige: Acier** Revêtement zingué	Dorn: Stahl** verzinkt	Gambo: Acciaio** Zincati	Vástago: Acero** Zincado

*: BS 3111 Type 0 SAE 1006 DIN 1654 QSt 32-3

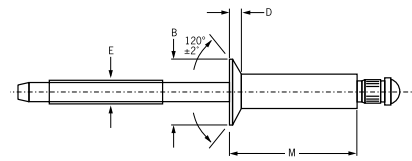
** : BS3111 Type 1 SAE 1038 DIN 1654 Cq35



Q Rivet SSPQ
Protruding head / Tête bombée /
Flachrundkopf / Testa tonda /
Cabeza alomada



Q Rivet SSLQ
Large flange / Tête large /
Flachrundkopf, extragroß /
Testa larga / Cabeza ancha



Q Rivet SSCQ
Countersunk / Tête fraisée
Senkkopf / Testa svasata
Cabeza avellanada

Ø nom.	Ø			Ø		M max.	Ø E ref.	SSPQ Protruding head			SSLQ Large flange		SSCQ Countersunk																	
	min.	mid. ¹⁾	max.	min.	max.			Ø B	D	Part No. /ref	Ø B	D	Part No. /ref	Ø B	D	Part No. /ref														
1/8" (3.2 mm)			.062	.129	.133	.212	.075	.250 ±.012	.042	-04-01	.375 ±.015	.065	-04-02	.226	.032	-04-02														
		.063	.093			.125																								
		.094	.140			.187																								
		.126	.187			.250													.400											
		.188	.250			.312													.462											
		.251	.312			.375													.535											
		.313	.375			.437													.602											
		.376	.437			.500													.670											
	5/32" (4.0 mm)		.062			.093											.125	.160	.164	.300	.094	.312 ±.016	.050	.469 ±.020	.075	-05-02	.281	.040	-05-02	
		.094	.140	.187																										
		.126	.187	.250			.425																							
		.188	.250	.312			.487																							
		.251	.312	.375			.550																							
		.376	.437	.500			.695																							
3/16" (4.8 mm)		.062	.093	.125	.192	.196	.325	.114	.375 ±.019	.057	.625 ±.025	.092	-06-02	.344	.050	-06-02														
		.126	.187	.250														.450												
		.188	.250	.312														.512												
		.251	.312	.375														.575												
		.376	.437	.500														.700												
		.501	.562	.625														.850												
		.626	.687	.750														.980												
		.751	.812	.875														1.110												

all dimensions in inches / en pouces / alle Maße in Zoll / in pollici / en pulgadas

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at .062) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à .062) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei .062 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a .062) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a .062)



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Q Rivet SSPQ / SSLQ / SSCQ

Ø nom.						M max.	Ø E ref.	SSPQ Protruding head			SSLQ Large flange			SSCQ Countersunk				
	min.	mid. ¹⁾	max.	min.	max.			max.	Ø B	D max.	Part No. /ref SSPQ-	Ø B	D max.	Part No. /ref SSLQ-	Ø B ±.007	D ref.	Part No. /ref SSCQ-	
1/4" (6.4 mm)	.062	.093	.125	.257	.261	.375	.151	.500 ±.025	.077	-08-02	.750 ±.025	.107	-08-04	.468	.071	-08-04		
	.126	.187	.250			.500											-08-04	-08-04
	.251	.312	.375			.625											-08-06	-08-06
	.376	.437	.500			.750											-08-08	-08-08
	.501	.562	.625			.900											-08-10	-08-10
	.626	.687	.750			1.030											-08-12	-08-12
	.751	.812	.875			1.160											-08-14	-08-14
	.876	.937	1.000			1.290											-08-16	-08-16
	1.001	1.062	1.125			1.420											-08-18	
	1.126	1.187	1.250			1.550											-08-20	

all dimensions in inches / en pouces / alle Maße in Zoll / in pollici / en pulgadas

1) Mandrels break flush with rivet head at mid. grip (except -04-01s, which break at .062) / La tige rompt affleurante à la tête du rivet en milieu de plage de serrage (sauf pour -04-01s qui rompt à .062) / Bei mittlerem Klemmbereich (mid.) reißt der Dorn bündig mit dem Nietkopf ab (außer -04-01, der bei .062 abreißt) / Q Rivet rottura del chiodo a livello della testa del rivetto per grip medio (eccetto -04-01s rottura a .062) / El punto de rotura del Q Rivet es a ras con la cabeza del remache en su grip intermedio (excepto el -04-01s. que rompe a .062)

Ø nom.		
	lbf ²⁾	lbf ²⁾
1/8" (3.2 mm)	500	400
5/32" (4.0 mm)	700	550
3/16" (4.8 mm)	1050	825
1/4" (6.4 mm)	1750	1450

2) typical values / valeurs moyennes / typische Werte / Valori tipici / resistencias máximas recomendadas



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